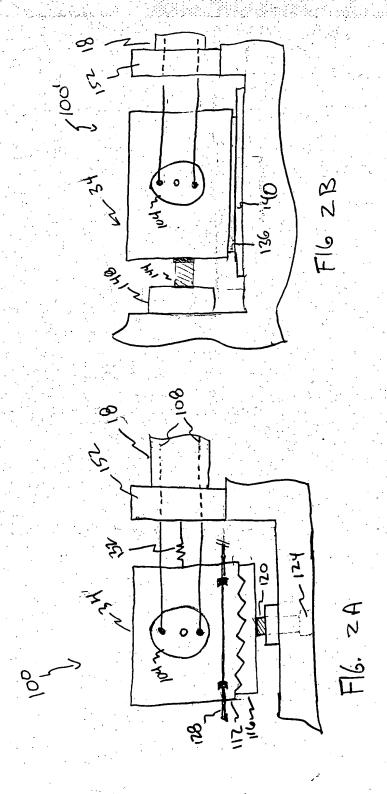
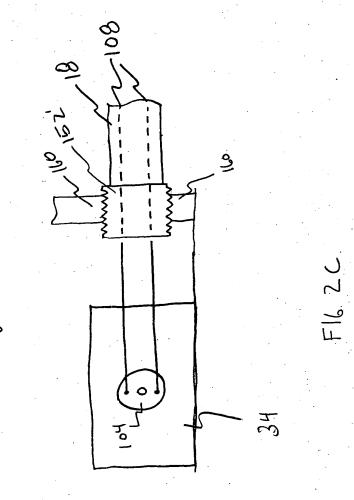
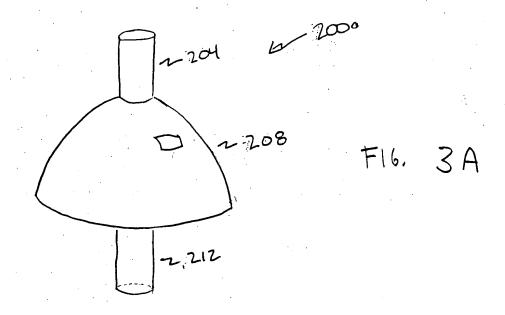
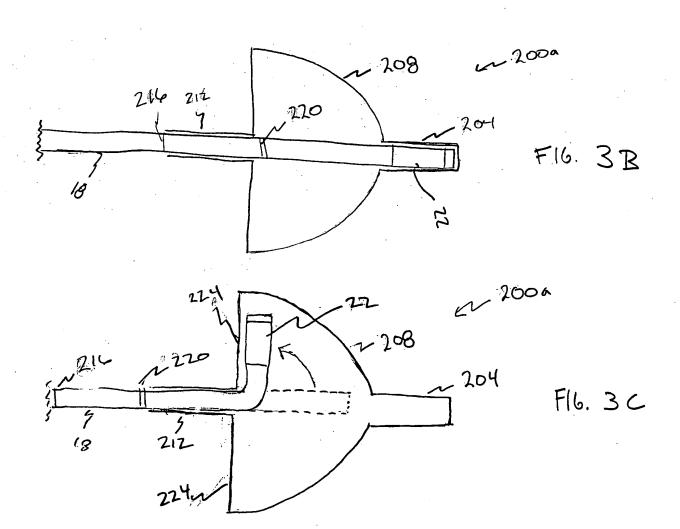


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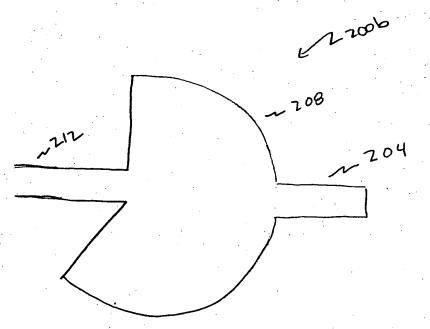








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F16 3D

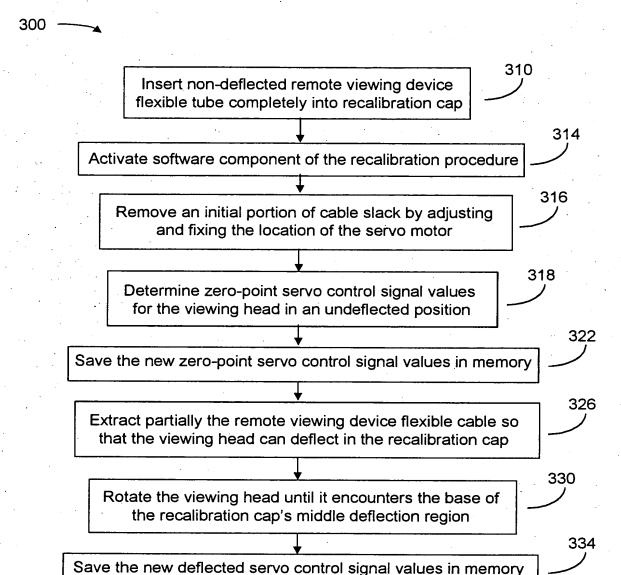


FIG. 4

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User Interfoce module 1410	
Recalibration module	
Instructions Sub-routine n 422	2420
Slack Removal Sub-routine n 424	
Zero-Point Sub-routine m426	
Servo Control Volves Recolibration p. 430 S-b-rootine	
	."
Servo Control Modole /2416	

F16. 5

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